


MANUFACTURING & INSTALLATION INSTRUCTIONS (IF THERE ARE NO OTHER STATEMENTS)

- The welder must be certified according to EN 287 - part 1.
- Weld seam classification in accordance with EN ISO 5817 - table 1, assessment group C.
- All weld seams to be carried out in accordance with the instructions of the filler's manufacturer in respect to the properties of the base material.
- All weld seams to be carried out to fit to the sheet metal thickness.
- All butt-welds must be melt-through.
- All flanges to be welded in-place as the hole pattern shown on the drawing.
- All inside laid weld seams to be ground to a smooth transition to base metal (undercuts to be avoided).
- Overall weld dimensional tolerances in accordance with EN ISO 13920
- table 1: tolerance class A, table 2: tolerance class A and
- table 3: tolerance class E

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PM-Technologies GmbH

DESIGNED	DATE	NAME	PROJECT-No.
CHECKED	17.06.24	Nistelberger	P.CEO.011
PROJECTION METHOD	TITLE		
ALL DIMENSIONS IN MILLIMETERS UNLESS NOTED!	poke hole NW130		
SCALE	1:5	WEIGHT	9kg
MATERIAL	1.0425	DRAWING-No.	P.CEO.011/49-0040.00



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